

# Asymmetrically Arranged 8-core Fibers with Center Core Suitable for Side-view Alignment in Datacenter Networks

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**Abstract:** Eight-core multicore fiber with the center core and a cladding diameter of 125  $\mu\text{m}$  is designed and fabricated. Side-view alignment with core identification is realized owing to asymmetrically core arrangement for the first time. © 2020 The Author(s)

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## 1. Introduction

The need for higher bandwidth and high-density optical wiring in datacenters has grown due to the drastic increase in traffic. When the range of transmission distance is over several hundred meters, single-mode fibers (SMFs) are replaced with multi-mode fibers in high bandwidth transmission. In addition to employing SMFs, several advanced transmission technologies have been proposed and commercially introduced. For intra-datacenters with a transmission distance of less than 2 km, intensity-modulation direct-detection in O-band is used owing to the low dispersion characteristics of SMFs around 1310 nm. Recently, PAM4 has been introduced for 200GbE and 400GbE transmission [1]. For high-bandwidth inter-datacenter networks with transmission distances of over several tens of kilometers, multi-level modulation such as QPSK utilizing coherent technology in C-band has been introduced. To further enhance the bandwidth from 400 Gbps to 800 Gbps or 1.6 Tbps, DP-64QAM or DP-256QAM may be used in the near future. Space-division multiplexing employing uncoupled single-mode multicore fibers (MCFs) is expected to increase the capacity of fibers in the telecommunication field, and is being actively developed. To further increase capacity in data center networks where cable space is limited, the use of densified optical parallel links with MCFs is a promising method. Several types of MCFs with a cladding diameter of a standard 125  $\mu\text{m}$  have already been proposed for data-center networks. One is an eight-core MCF with one-ring structure with transmission range limited to only the O-band [2]. A heterogeneous five-core MCF with a center core and cladding diameter of 125  $\mu\text{m}$  for O+C band transmission has also been developed [3]. Because splice and connector connection points exist in the current datacenter network, an easy alignment technology of MCFs would be necessary. However, there has not been much investigation about the core arrangement which makes alignment easy, especially from the perspective of side-view alignment. In this study, we propose eight-core fibers with a center core and an asymmetrically core arrangement. The MCFs proposed have a cladding diameter of 125  $\mu\text{m}$  and 160  $\mu\text{m}$  for the O-band and O+C band transmission, respectively. The MCF with a cladding diameter of 125  $\mu\text{m}$  has been fabricated and it has been experimentally confirmed that the MCF can be aligned by the side-view method with core identification.

## 2. Alignment

To make lower the connector loss, the core position error must be kept small. However, there must still be some amount of clearance between a ferrule and a fiber; therefore, some misalignment of an MCF inside a ferrule is possible. If an MCF has a center core, the fiber position alignment will follow the alignment scheme of SMFs in SMF connectors. There are mainly two methods for rotational alignment of MCFs, end-view and side-view alignments. The end-view alignment is realized by direct observation of the end-faces of MCFs [4]. If an MCF has a marker, which helps to recognize the core ID, we can align the MCFs precisely with core identification. Typically, this marker is made by

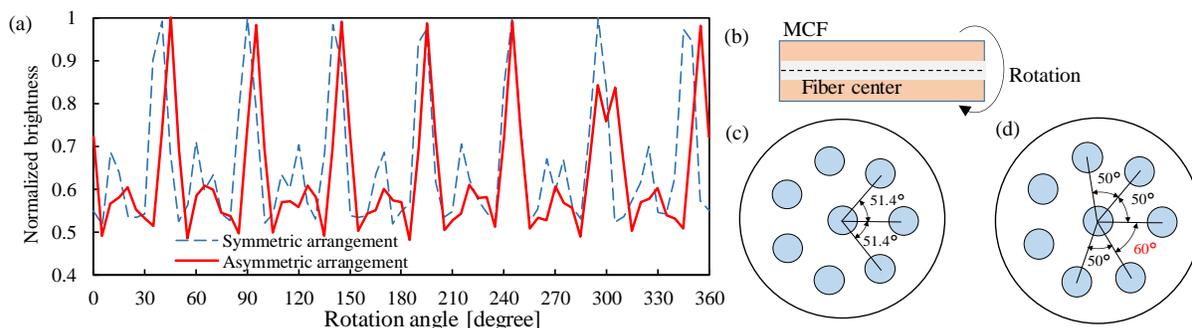


Fig. 1. Simulated brightness of MCFs against the rotational angle. (a) Simulation results (b) Schematic of side view for simulation (c) MCF with symmetric arrangement (d) MCF with asymmetric arrangement

inserting a high-index or low-index rod into a unique point in a cladding glass in addition to the core rods, which gives rise to a unique index contrast to the cladding. However, the end-view system is relatively complicated and a splicer with an end-view system cannot be used practically in the field. On the other hand, the side-view alignment has been developed to align conventional SMFs and does not require a complex observation system. The interrelationship profile alignment (IPA) method was proposed for the precise side-view alignment of PANDA fibers [5]. This method permits the simplification of the alignment of MCFs. However, the marker is hard to recognize from the side-view due to its small size and the position difference between the cores. Therefore, we investigated a core arrangement that facilitates a side-view alignment utilizing the IPA method. The method uses the brightness at some points of the rotating fibers as shown in Fig. 1 (b). Figure 1 (a) shows the simulated brightness at the fiber center when an MCF is rotated  $360^\circ$ . Ray tracing was used for the simulation. MCFs used for the simulation are assumed to have a center core and seven outer cores in a one-ring-structure as shown in Figures 1 (c) and (d). One of them has a symmetrical core arrangement with each of the seven outer cores forming an equal angle with the center core of  $360^\circ / 7 = 51.4^\circ$ . All core pitches between outer cores are same. The other has an asymmetrical core arrangement with angles of  $50^\circ$  and  $60^\circ$ . One of core pitches between outer cores is much wider than others. In the Fig. 1 (a), the brightness peaks appeared at the same interval and height in the case of a symmetrical arrangement. In contrast, in the case of the proposed asymmetrical arrangement, it can be seen that there is a unique point around  $300^\circ$ , providing a distinctive IPA profile.

### 3. Fiber design

Figure 2 shows a core profile and Table 1 summarizes the core parameters used for fiber design. The core has an index trench. From the perspective of suppressing crosstalk (XT), it is preferable to use deep  $\Delta_2$ , however it requires a large amount of fluorine dopant in the fabrication process and it leads to increased fiber fabrication cost. We chose  $\Delta_2$  as a moderate trench depth of  $-0.4\%$  that can be realized by small modifications of the equipment for manufacturing conventional SMFs. The MFD at 1310 nm and 22-m cutoff wavelength was set to be  $8.2 \mu\text{m}$  and a value less than  $1260 \text{ nm}$ , respectively. The inner cladding radius  $r_2$  was controlled for a zero-dispersion wavelength to be around  $1315 \text{ nm}$ . Those values satisfy ITU-T G.652 standards. We designed an eight-core MCF for transmission in the O-band within a 20-km distance. Figure 3 (a) shows the calculated core pitch dependence of total XT at a bending radius  $R$  of  $500 \text{ mm}$  and the excess loss of outer cores at  $R$  of  $140 \text{ mm}$ . This core-pitch is defined as the distance between the nearest cores assuming a core layout of Fig. 1 (d) and the cladding diameter was assumed to be  $125 \mu\text{m}$ . The wavelength was  $1310 \text{ nm}$ . It is found that a core pitch of around  $32 \mu\text{m}$  enables the total XT to be less than  $-50 \text{ dB/km}$  and the outer cladding thickness (OCT) of  $24 \mu\text{m}$  enables the excess loss to be less than  $0.01 \text{ dB/km}$  at  $1310 \text{ nm}$  simultaneously. We also designed an eight-core MCF for transmission within  $100 \text{ km}$  utilizing low-loss C-band transmission. Figure 3 (b) shows the same calculations at a wavelength of  $1565 \text{ nm}$ . To realize a DP-256QAM  $100\text{-km}$  transmission, a low total XT of less than  $-36 \text{ dB/100km}$  is required assuming a Q-penalty of  $1.0 \text{ dB}$  and BER of  $10^{-3}$  [6]. It leads to a core pitch of larger than  $44 \mu\text{m}$ . If we set the threshold excess loss as  $0.01 \text{ dB/km}$ , an OCT of  $28 \mu\text{m}$  is required. Therefore, we can realize an eight-core fiber with a cladding diameter of  $160 \mu\text{m}$ , which enables a coating diameter of  $250 \mu\text{m}$  which is the same as that of conventional SMFs [7].

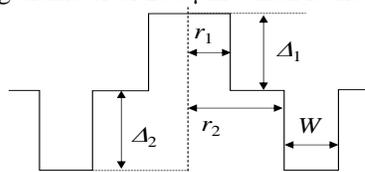


Fig. 2. Core profile used for the calculations.

Table 1. Core parameters.

Item	$r_1$	$r_2/r_1$	$W/r_1$	$\Delta_1$	$\Delta_2$
Unit	$\mu\text{m}$	—	—	%	%
Value	3.7	2.3	1.5	0.38	-0.40

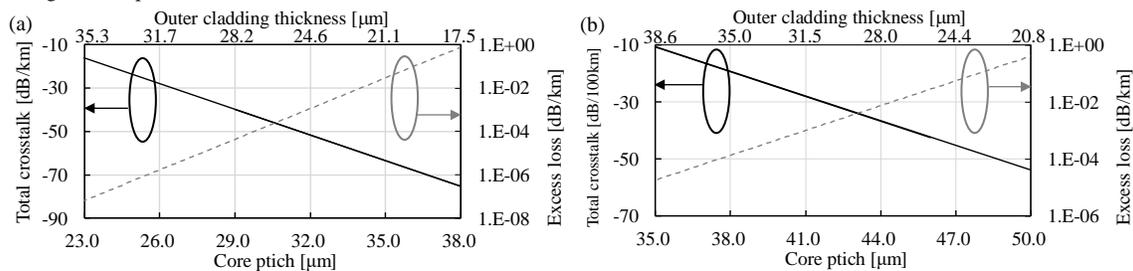


Fig. 3. Calculated core pitch dependence of total XT and the excess loss (a) at  $1310 \text{ nm}$  and (b) at  $1565 \text{ nm}$ .

### 4. Fabricated fiber

We fabricated an eight-core homogeneous MCF with a cladding diameter of  $125 \mu\text{m}$  and having an asymmetrical core arrangement. Figure 4 shows a cross-section of the fiber with a core ID. Table 2 summarizes the measured optical characteristics of outer cores and the center core at  $1310 \text{ nm}$ . The core size of the center core was small. We believe

this is due to the incomplete fabrication process and will be improved so that it possess the same optical characteristics of the outer cores. The measured cladding diameter was  $124.5\ \mu\text{m}$ . The averaged core pitch between the nearest cores ( $A$ ) and OCT were  $32.2\ \mu\text{m}$  and  $23.5\ \mu\text{m}$ , respectively, which satisfied the target values. The distance between Core 1 and Core 7 was  $40.3\ \mu\text{m}$ , which was sufficiently larger than  $A$ . Figure 5 shows measured XT between the nearest outer cores in the O-band at  $R$  of  $80\ \text{mm}$ . The fiber length was  $10.3\ \text{km}$ . The measured XT at  $1310\ \text{nm}$  was less than  $-50\ \text{dB}$ . Total XT after  $1\text{-km}$  transmission is expected to be less than  $-50\ \text{dB}$ , and the low XT characteristic of the fabricated MCF in the entire O-band was confirmed.

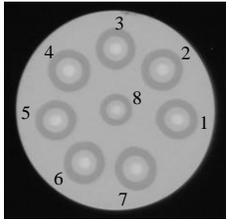


Fig. 4. Cross-section and core ID of the fabricated MCF.

Table 2. Measured optical characteristics.

Item	Unit	Outer	Center
MFD	$\mu\text{m}$	8.3	7.7
$A_{\text{eff}}$	$\mu\text{m}^2$	53.2	48.1
Cutoff wavelength	$\mu\text{m}$	1.23	1.10
Attenuation	dB/km	0.377	0.362
Zero-dispersion wavelength	nm	1315	1322

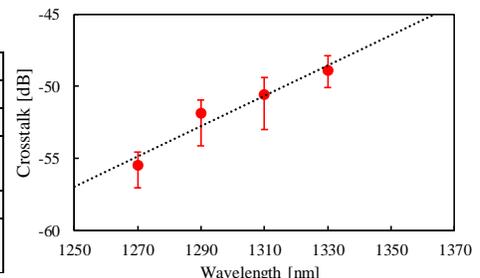


Fig. 5. Measured XT of the fabricated MCF.

## 5. Alignment experiment

We confirmed the side-view alignment concept described above by splicing the fabricated MCFs with IPA method employed in a splicer (FSM-100P+). Figure 6 (a) shows an example of measured IPA profiles obtained from the splicer under the condition that the same fabricated MCFs were set before alignment. It can be found that there are asymmetrical points in both the left and right side MCFs. Alignment is realized by rotation of both left side and right side MCFs such that their IPA profiles match as shown in Fig.6 (b). Figure 7 shows the measured splice loss distribution of Core 1 at  $1310\ \text{nm}$ . The averaged splice loss was  $0.53\ \text{dB}$  and distributed from  $0.3\ \sim 1.1\ \text{dB}$ . This experiment was performed with an alignment angle step of  $3^\circ$ . The improved IPA method with the more precise alignment step will lead to low splice loss characteristics. However, we confirmed that side-view alignment with core identification was possible by using the fabricated MCF. The IPA method is not limited to the splice use. Also on an occasion of fabricating connectors, the fabricated MCF with the IPA method permits side view alignment including core ID information without the necessity to observe the end facets.

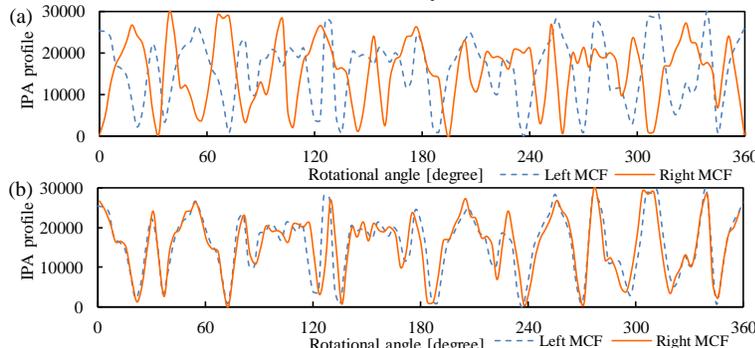


Fig. 6. Obtained IPA profiles (a) before and (b) after alignment.

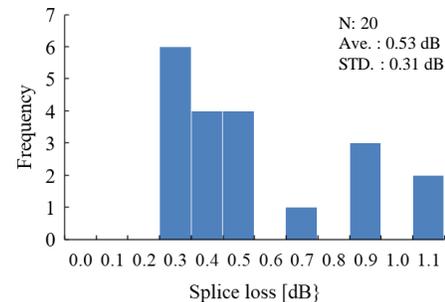


Fig. 7. Histogram of measured splice loss.

## 6. Conclusion

Our simulation has clarified that an asymmetrical design enabled the side-view alignment with the core identification. Based on this concept, we designed and fabricated an eight-core MCF with a cladding diameter of  $125\ \mu\text{m}$ . The XT was sufficiently small for the entire O-band transmission. The effectiveness of an asymmetrical core arrangement for side-view alignment with core identification was experimentally confirmed for the first time.

## 7. References

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